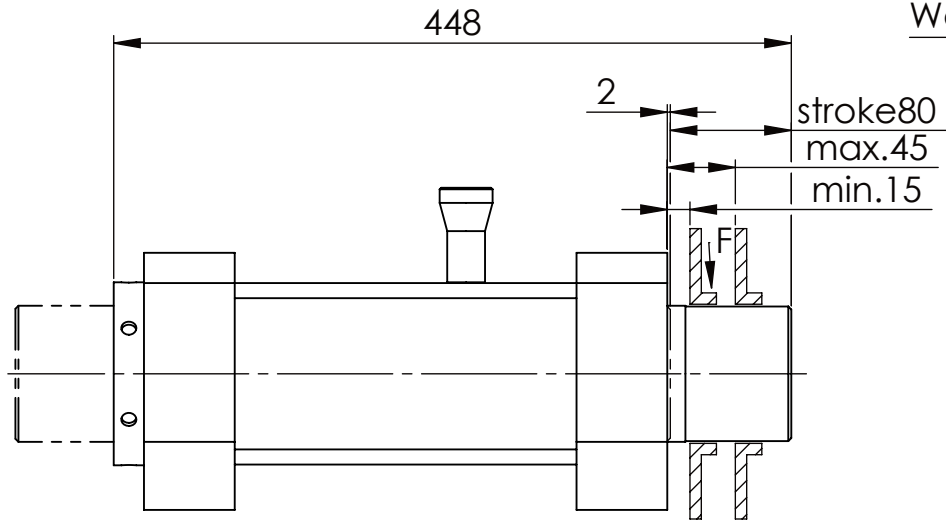
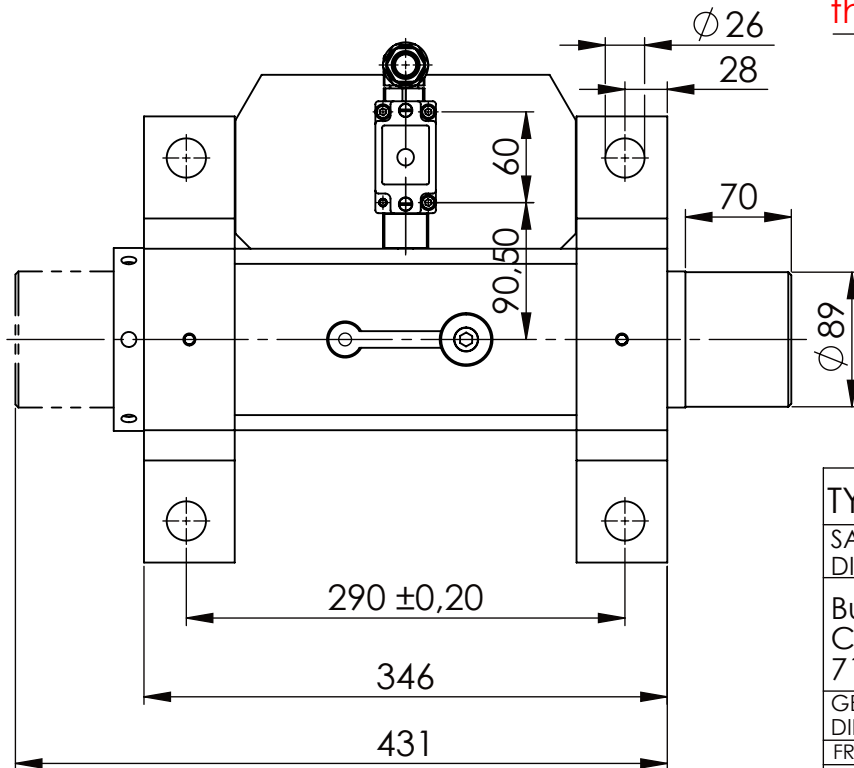
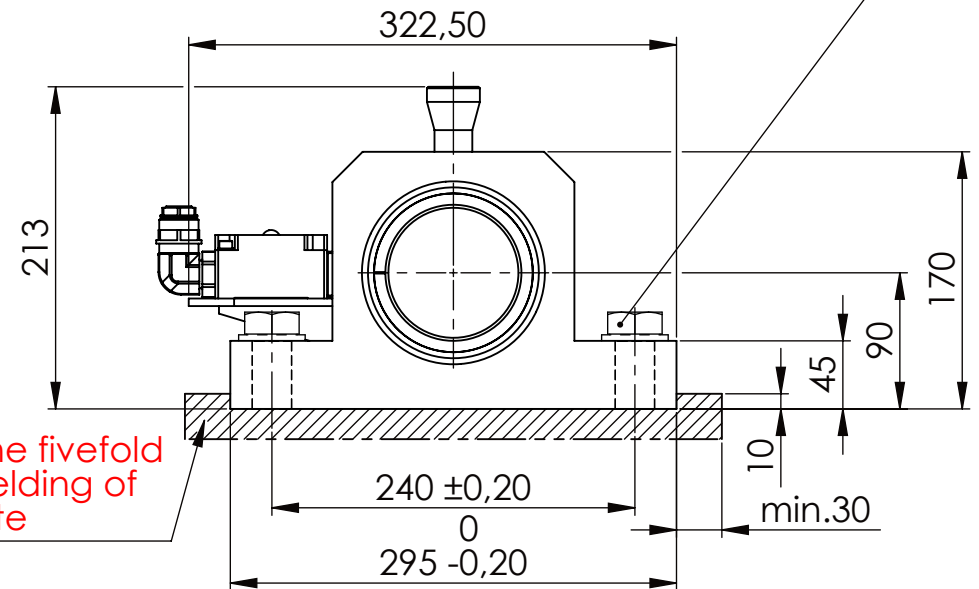


Hexagon Screw DIN 931/DIN EN ISO 4014-M24x90- 8.8, Ma=760Nm,  
Washer DIN 125/DIN EN ISO 7089 -A25, retain with Loctite or similar

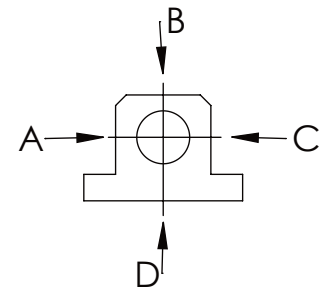


please observe the fivefold  
security during welding of  
the Retaining plate



longholedisk

	A B C	D
F <sub>all.</sub>	130.000 N	30.000 N
under static load		



0 5 10 15 20 25 30 35 40 45 50 55 60 65 70 75 80 85 90 95

TYPE OF DOKUMENT: DATA SHEET

WEIGHT [KG]: 51.74 PROJECTION

SAFETY NOTE  
DIN ISO 16016:2007-12

Date Name

DESIGNATION

SHEET-  
FORMAT  
DINA4

Buhl Maschinenbau e.K.  
Carl-Zeiss-Str. 2  
71065 Sindelfingen

DRAW. 06.03.15 G.Velleuer

SAFETY LOCKING

APP. 06.03.15 W.Buhl

ADDITIONAL DESIGNATION

SCALE

GENERAL TOLERANCE  
DIN ISO 2768 m-K

**BUHL**

SA 90H

1:5

FROM	6	30	120	400	1000	2000
TO	6	30	120	400	1000	2000
TOL.±	0.1	0.2	0.3	0.5	0.8	1.2

Buhl Maschinenbau e.K.  
Sindelfingen

DRAWING-NO.:

REV.

15-SA 90 H 02-03

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