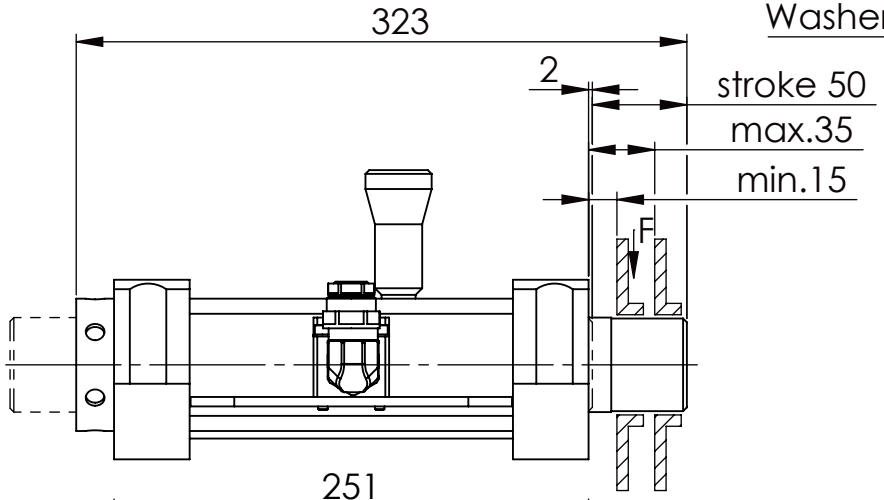
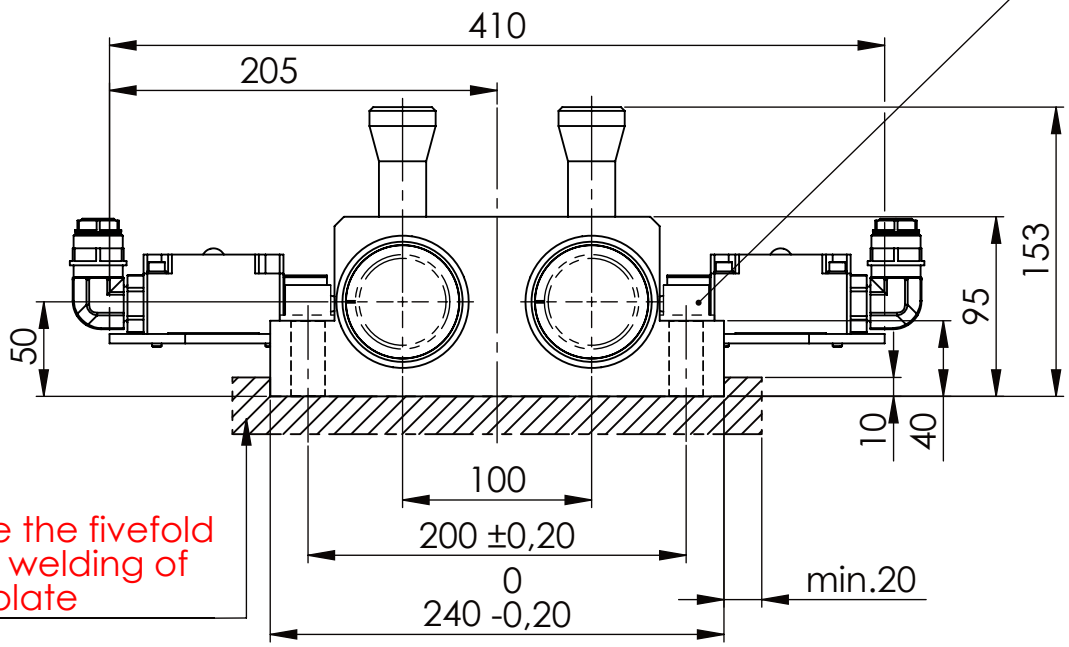
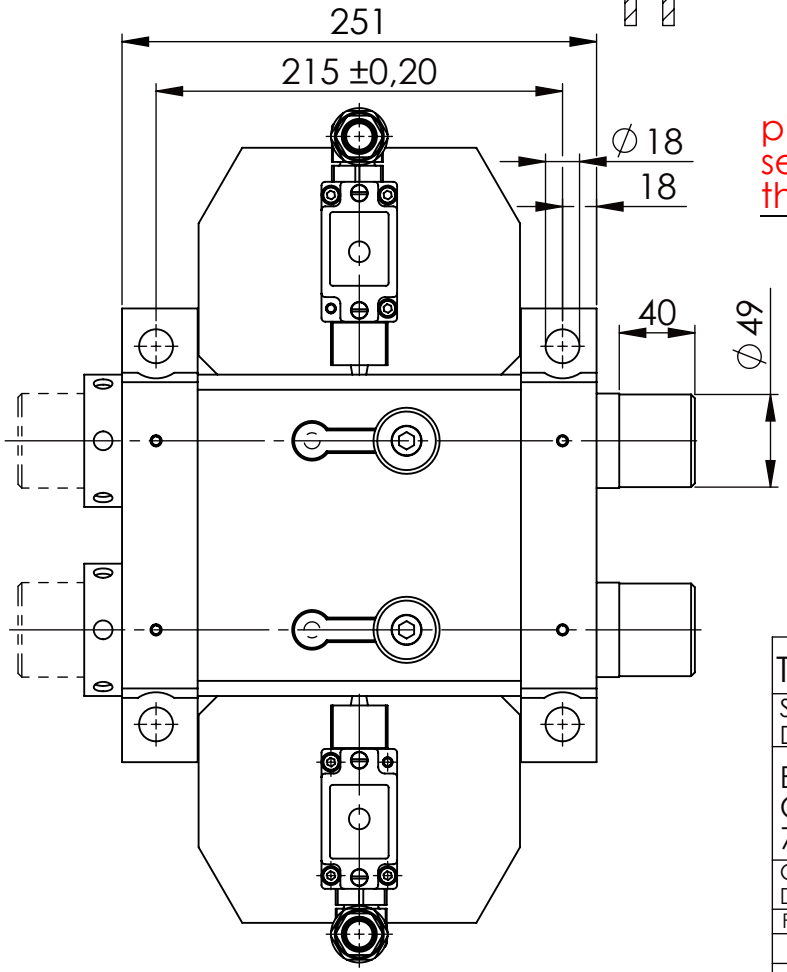
Socket Head Cap Screw DIN 912/DIN EN ISO 4762 - M16x60-8.8, Ma=90Nm,
Washer DIN 125/DIN EN ISO 7089 -A17, retain with Loctite or similar

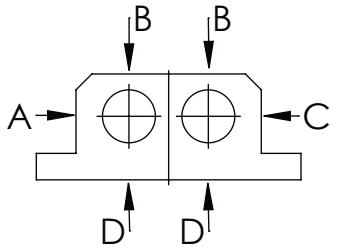






please observe the fivefold security during welding of the Retaining plate

	A B C	D
F all.	22.000 N	6.185 N
under static load		



0 5 10 15 20 25 30 35 40 45 50 55 60 65 70 75 80 85 90 95

TYPE OF DOKUMENT: DATA SHEET

WEIGHT [KG]: 24.18 PROJECTION

SAFETY NOTE
DIN ISO 16016:2007-12

	Date	Name
DRAW.	29.09.15	G.Velleuer
APP.	01.10.15	W.Buhl

Buhl Maschinenbau e.K.
Carl-Zeiss-Str. 2
71065 Sindelfingen

GENERAL TOLERANCE
DIN ISO 2768 m-K

FROM		6	30	120	400	1000	2000
TO	6	30	120	400	1000	2000	4000
TOL.±	0.1	0.2	0.3	0.5	0.8	1.2	2.0

Buhl Maschinenbau e.K. Sindelfingen

DESIGNATION
SAFETY LOCKING

ADDITIONAL DESIGNATION
SA 50HT-1S

DRAWING-NO.:
15-SA 50 HT-1S 01-03

SHEET-FORMAT
DINA4

SCALE
1:4

REV.
0