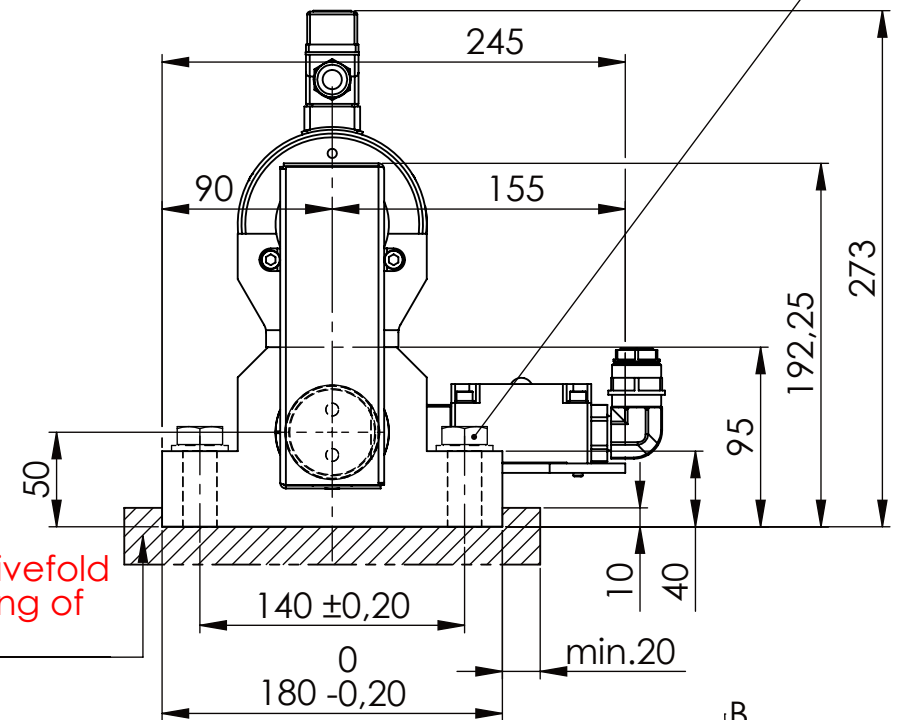
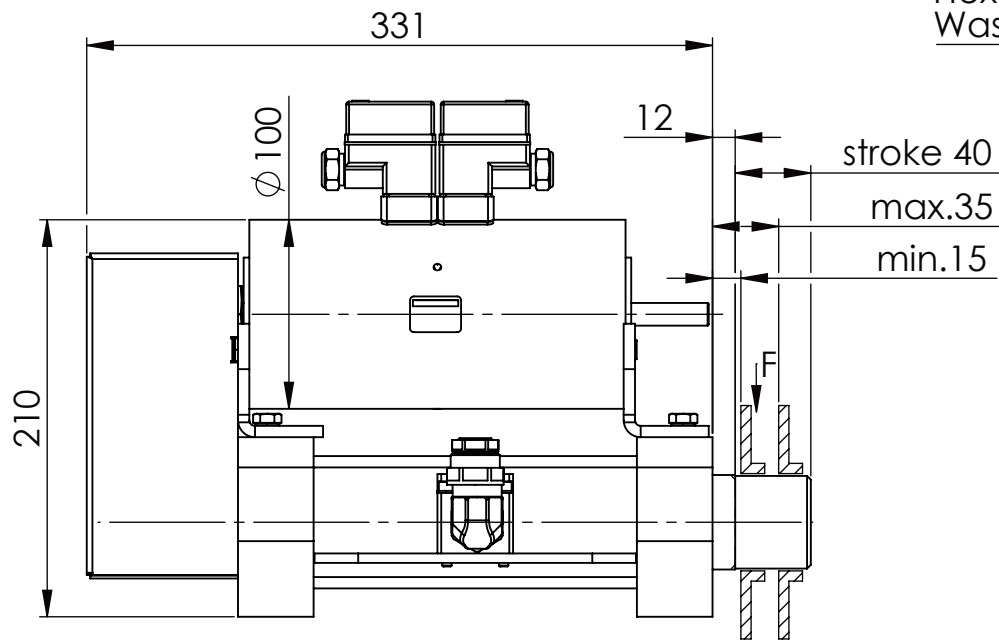
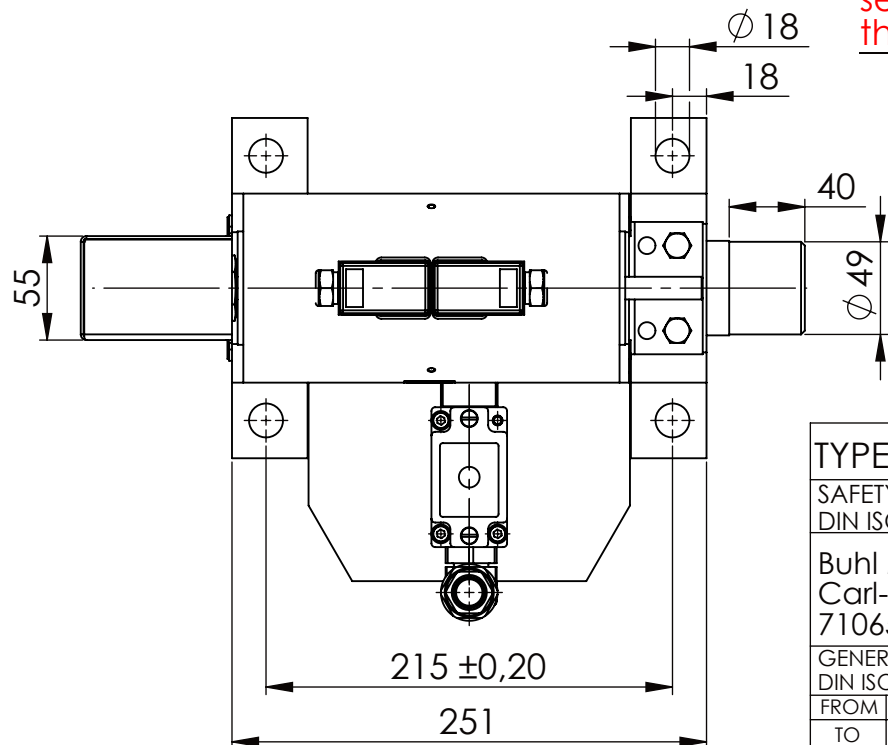


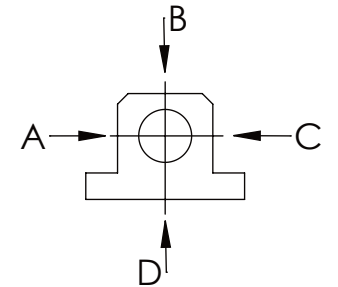
Hexagon Screw DIN 931/DIN EN ISO 4014-M16x60- 8.8, Ma=90Nm,
Washer DIN 125/DIN EN ISO 7089 -A17, retain with Loctite or similar



please observe the fivefold
security during welding of
the Retaining plate



A B C	D
F all. 22.000 N	6.185 N
under static load	



TYPE OF DOKUMENT: DATA SHEET

WEIGHT [KG]: 24.10 PROJEKTION

SAFETY NOTE
DIN ISO 16016:2007-12

Date Name

DESIGNATION

Buhl Maschinenbau e.K.
Carl-Zeiss-Str. 2
71065 Sindelfingen

DRAW. 17.02.16 G.Velleuer
APP. 19.02.16 W.Buhl

SAFETY LOCKING
ADDITIONAL DESIGNATION
SA 50EM

SHEET-FORMAT
DINA4
SCALE
1:4

GENERAL TOLERANCE
DIN ISO 2768 m-K

FROM 6 30 120 400 1000 2000
TO 6 30 120 400 1000 2000 4000

DRAWING-NO.:
15-SA 50 EM 01-05

REV.
0

TOL.±	0.1	0.2	0.3	0.5	0.8	1.2	2.0
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Buhl Maschinenbau e.K.
Sindelfingen

BUHL