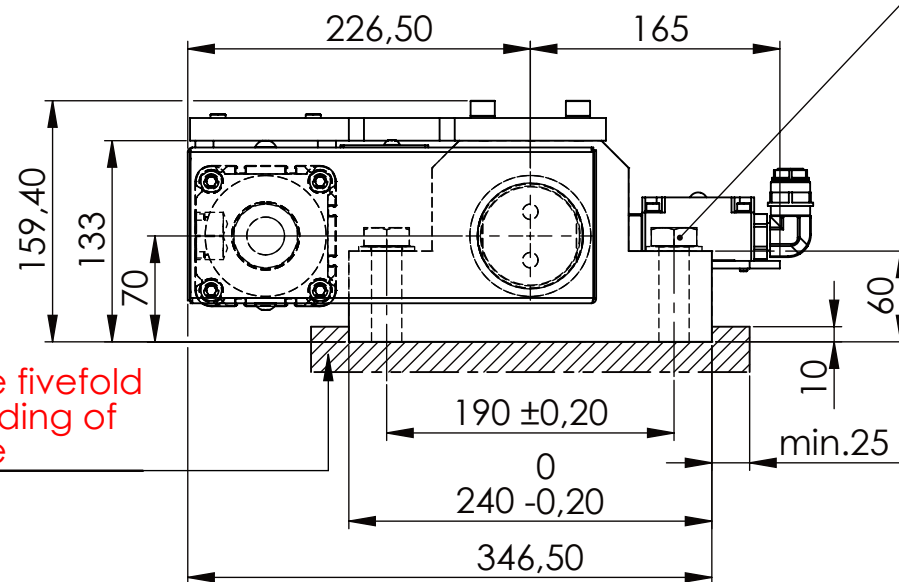
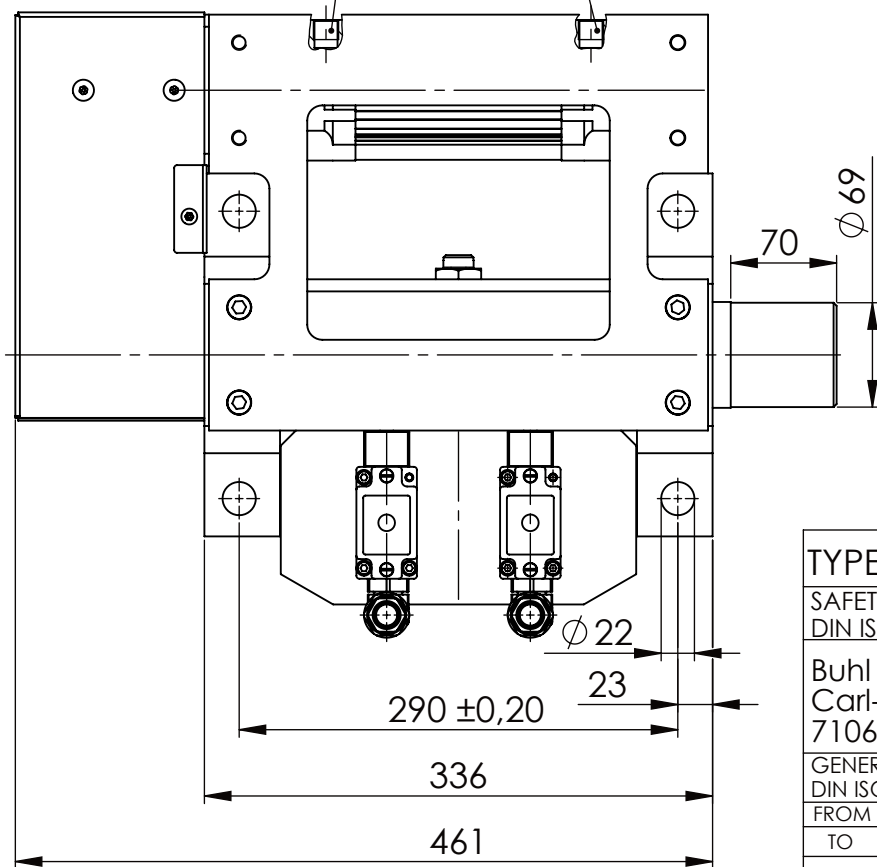


Hexagon Screw DIN 931/DIN EN ISO 4014-M20x90- 8.8, Ma=320Nm,
Washer DIN 125/DIN EN ISO 7089 -A21, retain with Loctite or similar

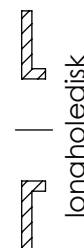


please observe the fivefold
security during welding of
the Retaining plate

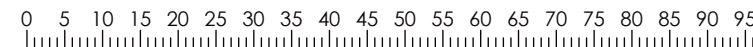
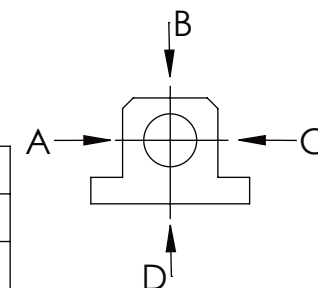
PNEUMATIC
CONNECTION
G 3/8"



asynchronous
switching



	A B C	D
F all.	60.000 N	17.000 N
under static load		



TYPE OF DOKUMENT: DATA SHEET

WEIGHT [KG]: 48.68 PROJECTION

SAFETY NOTE
DIN ISO 16016:2007-12

Date

Name

DESIGNATION

SHEET-
FORMAT
DINA4

Buhl Maschinenbau e.K.
Carl-Zeiss-Str. 2
71065 Sindelfingen

DRAW.

23.06.17

G.Velleuer

SAFETY LOCKING

APP.

23.06.17

W.Buhl

ADDITIONAL DESIGNATION

SCALE

GENERAL TOLERANCE
DIN ISO 2768 m-K

BUHL

SA 70P

1:5

FROM	6	30	120	400	1000	2000
TO	6	30	120	400	1000	2000
TOL.±	0.1	0.2	0.3	0.5	0.8	1.2

Buhl Maschinenbau e.K.
Sindelfingen

DRAWING-NO.:

REV.

05-SA 70 P 03-03

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