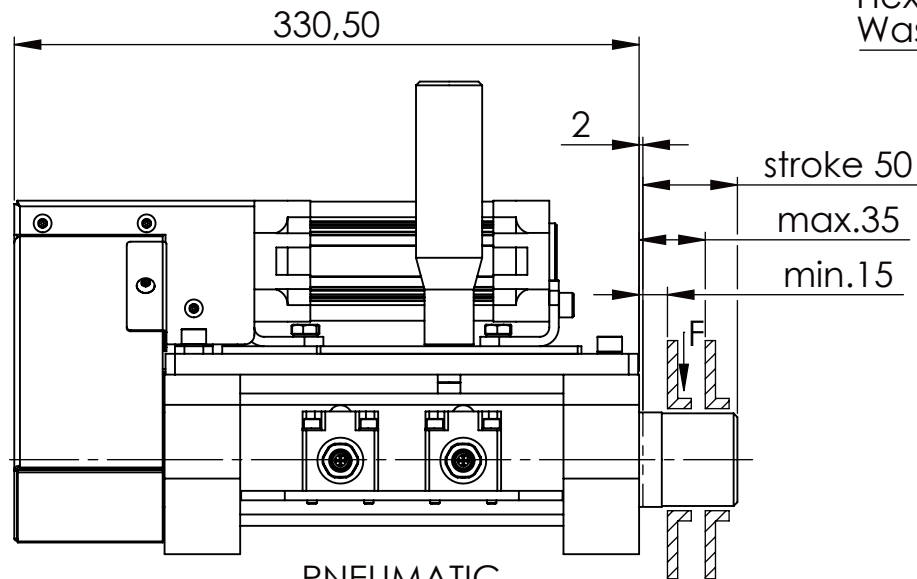
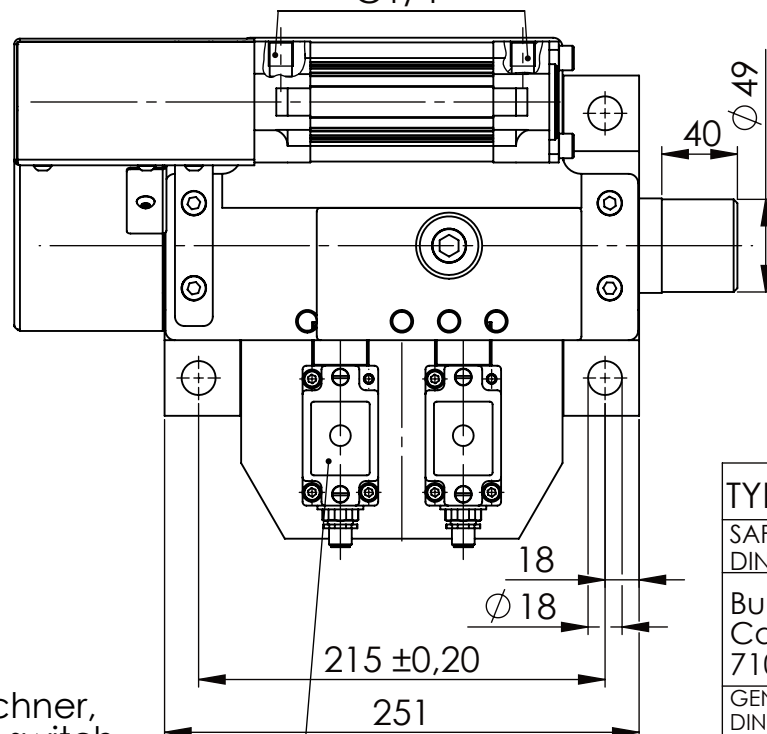


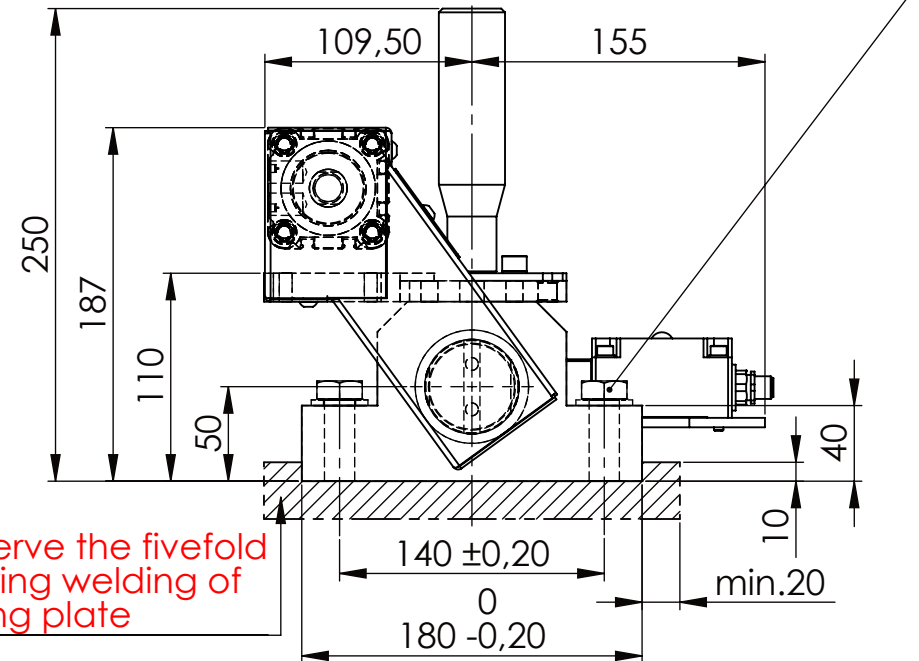
Hexagon Screw DIN 931/DIN EN ISO 4014-M16x60- 8.8, Ma=90Nm,
Washer DIN 125/DIN EN ISO 7089 -A17, retain with Loctite or similar



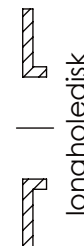
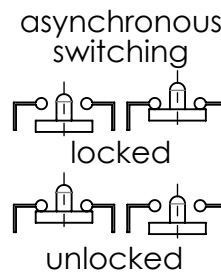
PNEUMATIC
CONNECTION
G1/4"



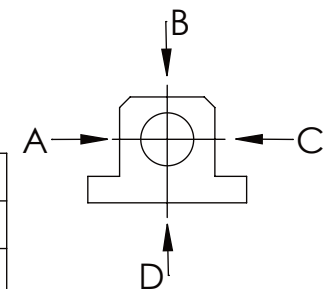
Fa.Euchner,
safety switch,
NZ2RS-511SVM5L060 GE



please observe the fivefold
security during welding of
the Retaining plate



	A	B	C	D
F all.	22.000 N			6.185 N
under static load				



TYPE OF DOKUMENT: DATA SHEET

WEIGHT [KG]: 22.14 PROJECTION

SAFETY NOTE
DIN ISO 16016:2007-12

Date Name

DESIGNATION

SHEET-
FORMAT
DINA4

Buhl Maschinenbau e.K.
Carl-Zeiss-Str. 2
71065 Sindelfingen

DRAW. 23.06.17 G.Velleuer
APP. 23.06.17 W.Buhl

SAFETY LOCKING

ADDITIONAL DESIGNATION

SCALE

GENERAL TOLERANCE
DIN ISO 2768 m-K

Buhl Maschinenbau e.K.
Sindelfingen

BUHL

SA 50P+H

1:4

DRAWING-NO.:

REV.

05-SA 50 P+H 01-03M12

0

FROM	6	30	120	400	1000	2000
TO	6	30	120	400	1000	2000
TOL.±	0.1	0.2	0.3	0.5	0.8	1.2