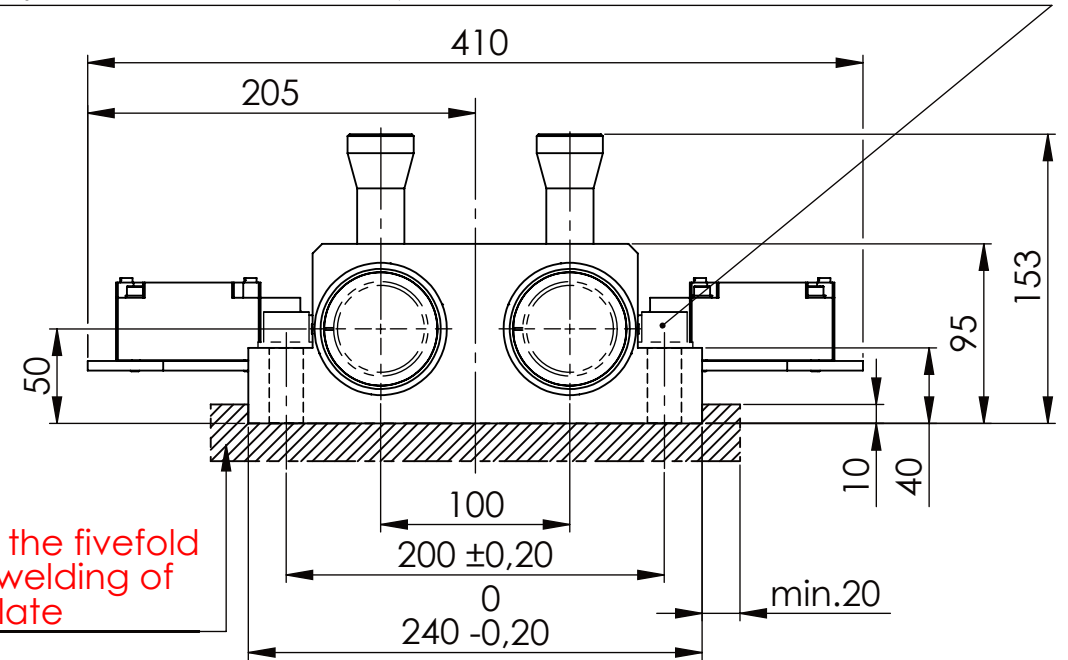
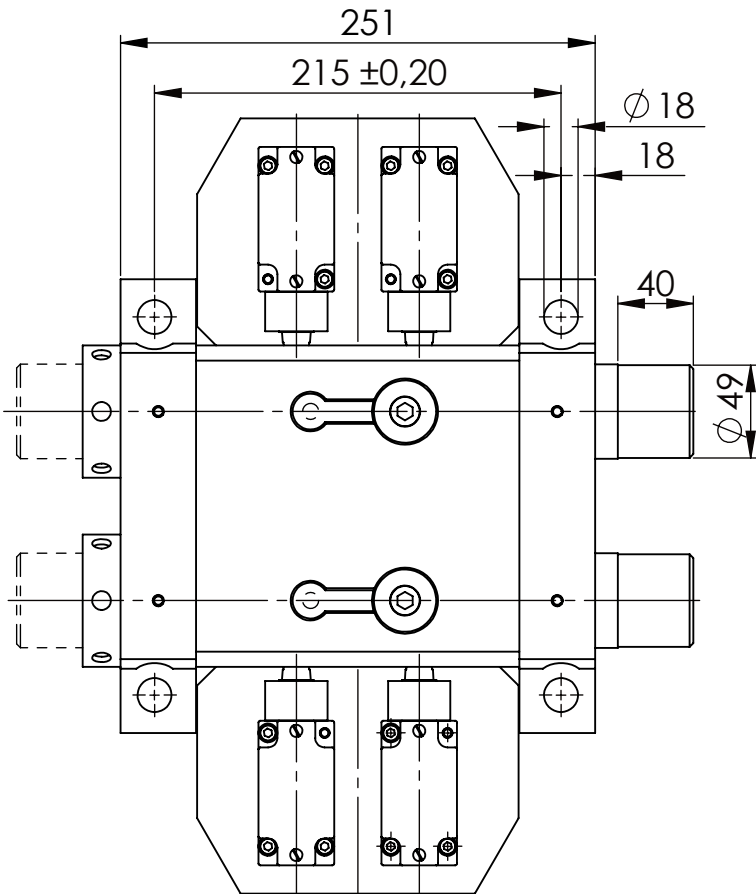
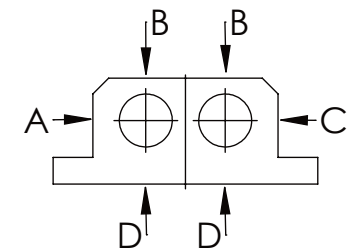




please observe the fivefold security during welding of the Retaining plate



	A B C	D
F <sub>all.</sub>	22.000 N	6.185 N
under static load		



TYPE OF DOKUMENT: DATA SHEET										WEIGHT [KG]: 23.98				PROJECTION									
SAFETY NOTE DIN ISO 16016:2007-12								Date		Name		DESIGNATION				SHEET-FORMAT							
Buhl Maschinenbau e.K. Carl-Zeiss-Str. 2 71065 Sindelfingen						DRAW.		29.09.15		G.Velleuer		SAFETY LOCKING				DINA4							
						APP.		01.10.15		W.Buhl		ADDITIONAL DESIGNATION				SCALE							
GENERAL TOLERANCE DIN ISO 2768 m-K																SA 50HT-2S				1:4			
FROM		6		30												120		400		1000		2000	
TO		6		30												120		400		1000		2000	
TOL.±		0.1		0.2												0.3		0.5		0.8		1.2	
												DRAWING-NO.: 04-SA 50 HT-2S 01-03				REV. 0							