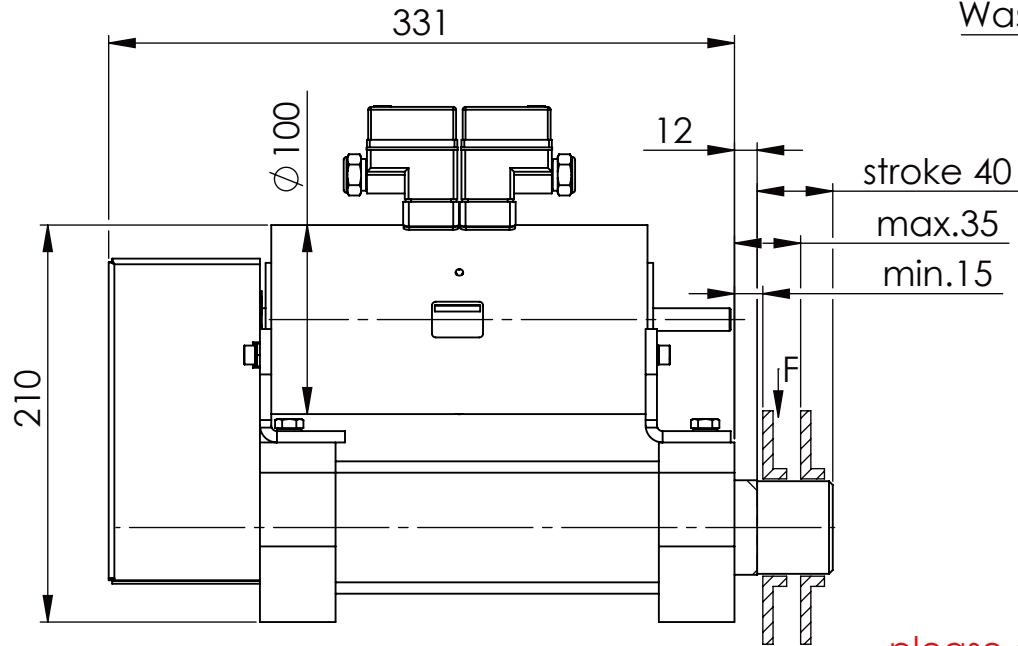
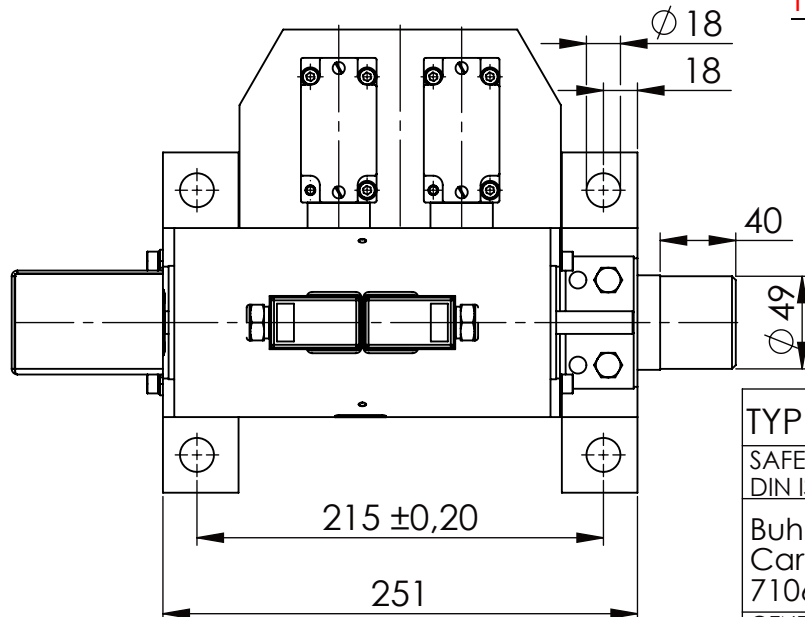
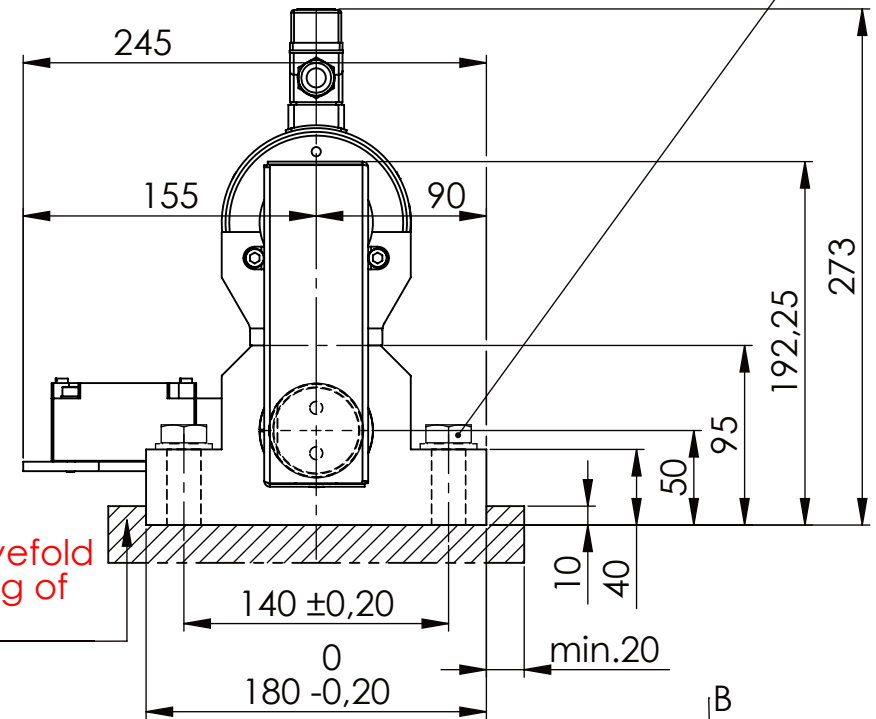


Hexagon Screw DIN 931/DIN EN ISO 4014-M16x60- 8.8, Ma=90Nm,  
Washer DIN 125/DIN EN ISO 7089 -A17, retain with Loctite or similar

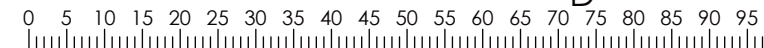
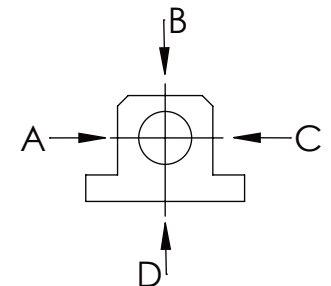


please observe the fivefold  
security during welding of  
the Retaining plate



longholedisk

A	B	C	D
F all.	22.000 N	6.185 N	
under static load			



TYPE OF DOKUMENT: DATA SHEET

SAFETY NOTE  
DIN ISO 16016:2007-12  
Buhl Maschinenbau e.K.  
Carl-Zeiss-Str. 2  
71065 Sindelfingen

GENERAL TOLERANCE DIN ISO 2768 m-K							
FROM	6	30	120	400	1000	2000	
TO	6	30	120	400	1000	2000	4000
TOL.±	0.1	0.2	0.3	0.5	0.8	1.2	2.0

Date	Name
DRAW. 17.02.16	G.Velleuer
APP. 19.02.16	W.Buhl

Buhl Maschinenbau e.K.  
Sindelfingen

**BUHL**

WEIGHT [KG]: 24.27

DESIGNATION	SHEET-FORMAT
SAFETY LOCKING	DINA4
ADDITIONAL DESIGNATION	SCALE
SA 50EM	1:4
DRAWING-NO.:	REV.
03-SA 50 EM 02-03	0