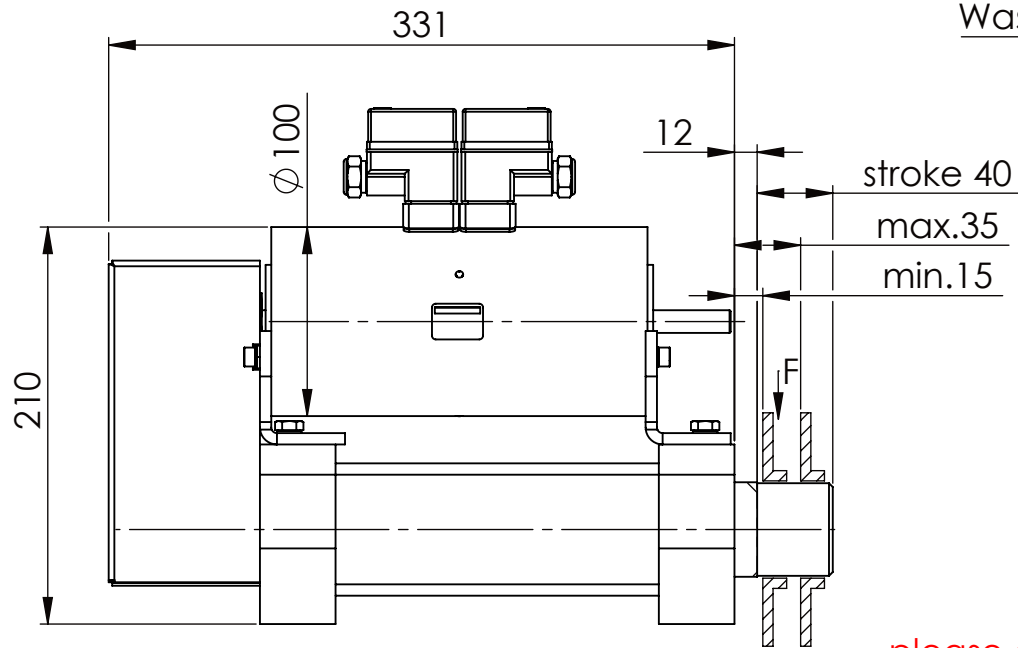
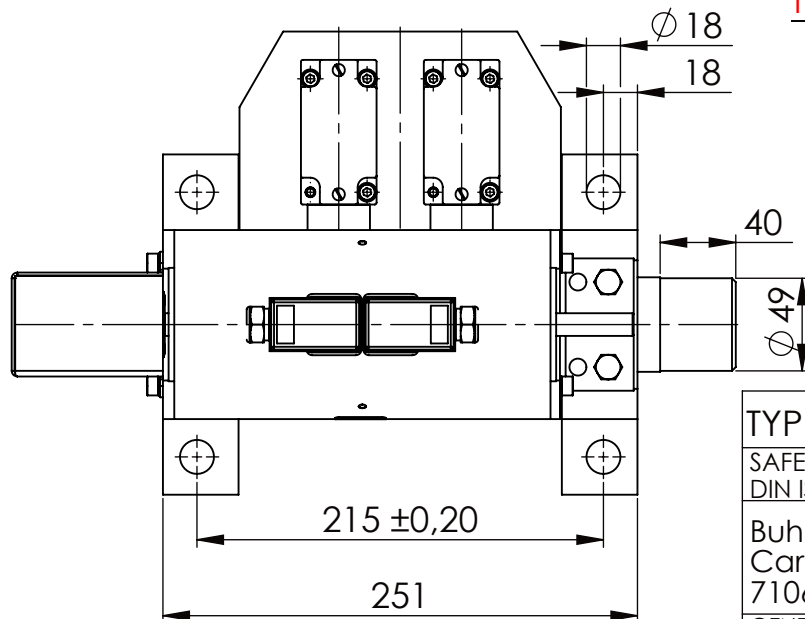
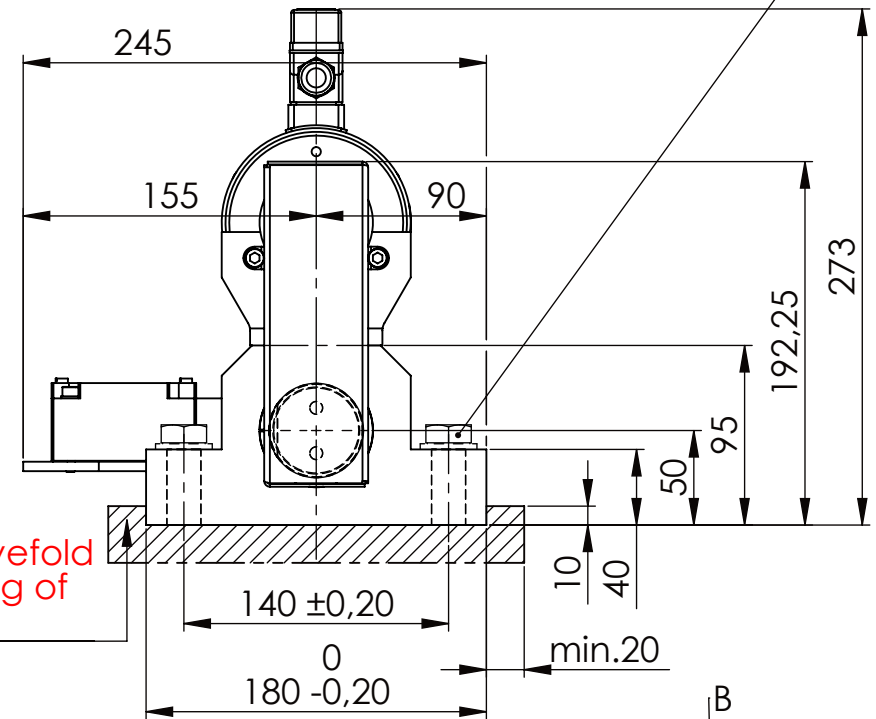


Hexagon Screw DIN 931/DIN EN ISO 4014-M16x60- 8.8, Ma=90Nm,
Washer DIN 125/DIN EN ISO 7089 -A17, retain with Loctite or similar

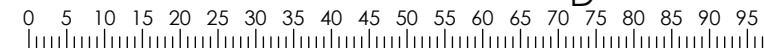
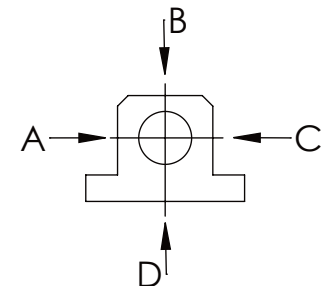


please observe the fivefold
security during welding of
the Retaining plate



longholedisk

A B C	D
F all. 22.000 N	6.185 N
under static load	



TYPE OF DOKUMENT: DATA SHEET

SAFETY NOTE
DIN ISO 16016:2007-12
Buhl Maschinenbau e.K.
Carl-Zeiss-Str. 2
71065 Sindelfingen

	Date	Name
DRAW.	17.02.16	G.Velleuer
APP.	19.02.16	W.Buhl

GENERAL TOLERANCE DIN ISO 2768 m-K							
FROM	6	30	120	400	1000	2000	
TO	6	30	120	400	1000	2000	4000
TOL.±	0.1	0.2	0.3	0.5	0.8	1.2	2.0

Buhl Maschinenbau e.K.
Sindelfingen

BUHL

WEIGHT [KG]: 24.27

PROJEKTION

DESIGNATION	SHEET-FORMAT
SAFETY LOCKING	DINA4
ADDITIONAL DESIGNATION	SCALE
SA 50EM	1:4
DRAWING-NO.:	REV.
02-SA 50 EM 02-05	0