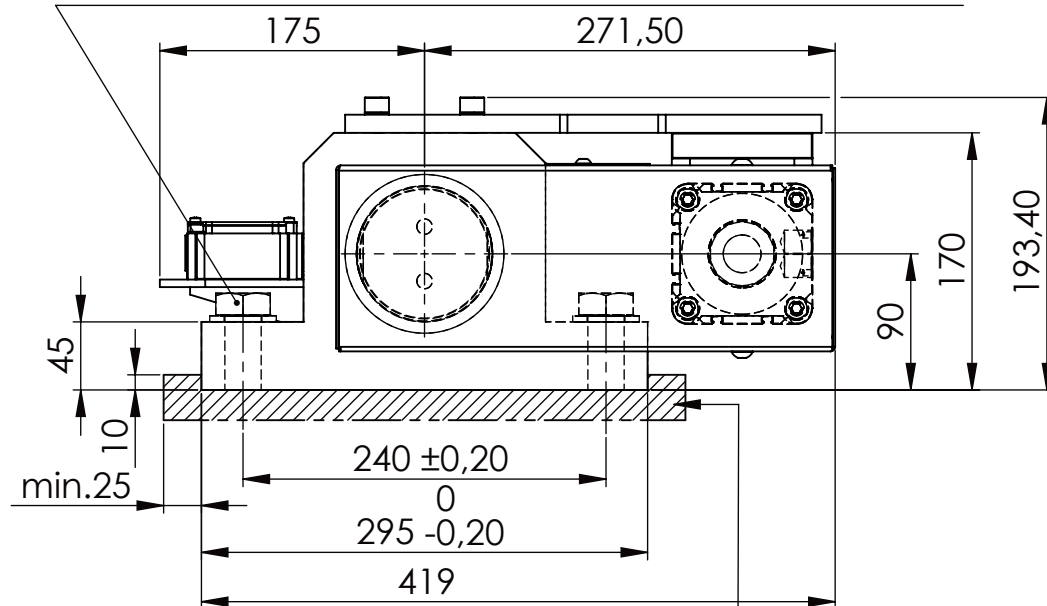


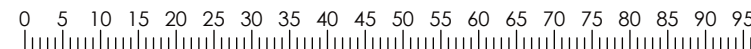
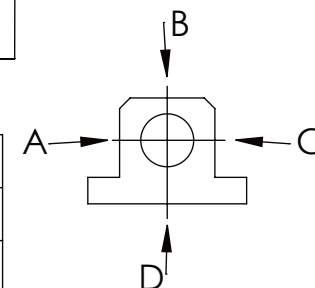
Hexagon Screw DIN 931/DIN EN ISO 4014-M24x90- 8.8, Ma=760Nm, Washer DIN 125/DIN EN ISO 7089 -A25, retain with Loctite or similar



please observe the fivefold security during welding of the Retaining plate



A	B	C	D
F all.	130.000 N	30.000 N	
under static load			



TYPE OF DOKUMENT: DATA SHEET

WEIGHT [KG]: 71.01

PROJECTION

SAFETY NOTE
DIN ISO 16016:2007-12
Buhl Maschinenbau e.K.
Carl-Zeiss-Str. 2
71065 Sindelfingen

	Date	Name
DRAW.	18.03.15	G.Velleuer
APP.	19.03.15	W.Buhl

DESIGNATION
SAFETY LOCKING
ADDITIONAL DESIGNATION
SA 90P

SHEET-FORMAT
DINA4
SCALE
1:5

GENERAL TOLERANCE DIN ISO 2768 m-K							
FROM	6	30	120	400	1000	2000	
TO	6	30	120	400	1000	2000	4000
TOL.±	0.1	0.2	0.3	0.5	0.8	1.2	2.0

Buhl Maschinenbau e.K.
Sindelfingen

BUHL

DRAWING-NO.:
01-SA 90 P 04-03

REV.
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