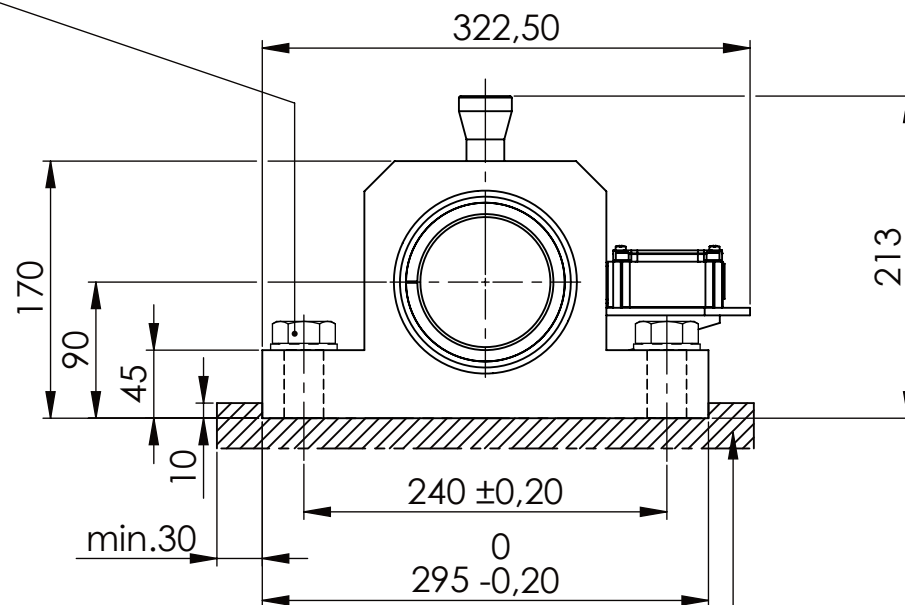


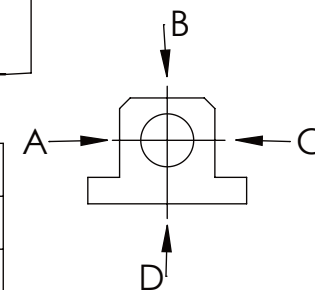
Hexagon Screw DIN 931/DIN EN ISO 4014-M24x90- 8.8, Ma=760Nm,
Washer DIN 125/DIN EN ISO 7089 -A25, retain with Loctite or similar



please observe the fivefold
security during welding of
the Retaining plate



A	B	C	D
F all.	130.000 N	30.000 N	
under static load			



0 5 10 15 20 25 30 35 40 45 50 55 60 65 70 75 80 85 90 95

TYPE OF DOKUMENT: DATA SHEET

WEIGHT [KG]: 51.80

PROJECTION

SAFETY NOTE
DIN ISO 16016:2007-12

Date

Name

DESIGNATION

SHEET-
FORMAT
DINA4

Buhl Maschinenbau e.K.
Carl-Zeiss-Str. 2
71065 Sindelfingen

DRAW.

06.03.15

G.Velleuer

SAFETY LOCKING

APP.

06.03.15

W.Buhl

ADDITIONAL DESIGNATION

SCALE

GENERAL TOLERANCE
DIN ISO 2768 m-K

FROM	6	30	120	400	1000	2000
TO	6	30	120	400	1000	2000
TOL.±	0.1	0.2	0.3	0.5	0.8	1.2

Buhl Maschinenbau e.K.
Sindelfingen

BUHL

SA 90H

1:5

DRAWING-NO.:

REV.

01-SA 90 H 01-03

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